

COLLECTION 2020/2021

SWAROVSKI



01





02

SWAROVSKI CRYSTAL STRANDS



05

CUSTOM PRODUCT SOLUTIONS



03





04

METAL PARTS - NON SWAROVSKI



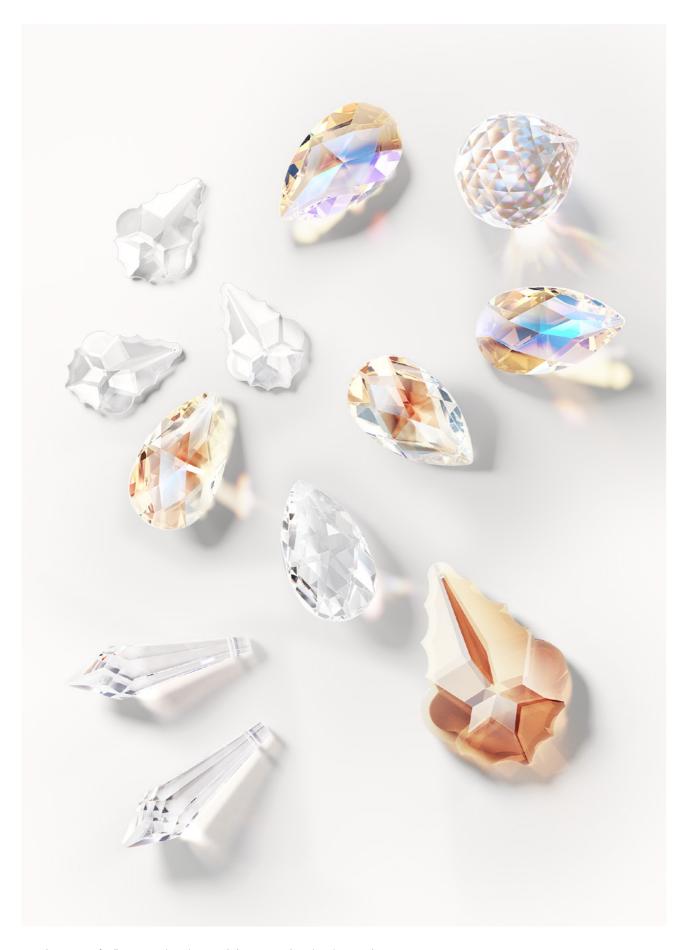


GENERAL INFORMATION





WHY SWAROVSKI



Crystal Assortment of Ball 224 Facets (8558) in Crystal Blue AB, Pear Shape (8721) in Crystal, Crystal Blue AB and Crystal Shimmer, Pendeloque (8901) in Crystal, Drop (8611) in Crystal

01 **SWAROVSKI** STRASS® LIGHTING COMPONENTS

Perfection is achieved through perfect ingredients. The secret to Swarovski crystals' unrivaled brilliance lies in purity of material, precision cutting, individual quality control, and perfect polishing.

The Swarovski STRASS® Lighting assortment It's a premium brand solution whose benefits consists of components ranging from classic to guarantee that products "Made with crystals from contemporary shapes, including highly complex cuts. Swarovski" are always exceptional.

Swarovski offers crystals of the highest quality, The collection offers a broad choice of shapes precision and clarity, ensuring the easy application in sparkling and inspiring colors and various of any design with unrivaled durability. tantalizing effects.

COLORS

COLORS





Light Topaz





Topaz

Bordeaux



Silk

NO.	SIZES	NO.	SIZES
8115	14 mm	8115	14 mm
8116	14 mm	8116	14 mm
8558	20, 30, 40 mm	8558	20, 30, 40 mm
8721	28 × 17, 38 × 22, 50 × 29 mm	8721	28 × 17, 38 × 22, 50 × 29 n

	NO.	SIZES	NO.	SIZES
	8115	14 mm	8115	14 mm
	8116	14 mm	8116	14 mm
	8502	10 mm	8558	20 mm
9 mm	8558	20, 30, 40 mm	8721	28 × 17, 38 × 22, 50 × 29 mm
	8721	28×17, 38×22, 50×29 mm		

	Rosaline	
NO.	SIZES	

8115 14 mm 8116 14 mm 8558 20, 30, 40 mm

Violet			
NO.	SIZES		
8115	14 mm		
8116	14 mm		
8558	20, 30, 40 mm		

8721 28×17, 38×22, 50×29 mm

Dark Sapphire



8721 28×17, 38×22, 50×29 mm



Antique Green lot NO. SIZES NO. SIZES ES 8115 14 mm 8115 14 mm 8115 14 mm 8116 14 mm 8116 14 mm 8116 14 mm 8558 20, 30, 40 mm 8558 20, 30, 40 mm

8721 28×17, 38×22, 50×29 mm





8721 28×17, 38×22, 50×29 mm

Jet

NO.	SIZES
8115	14 mm
8116	14 mm
8558	20, 30, 40 mm
8721	28×17, 38×22, 50×29 mm

NO.	SIZES
8115	14 mm
8116	14 mm
8558	20, 30, 40 mm
8721	28 × 17, 38 × 22, 50 × 29 mm

Light	Perido

NO.	SIZES

		Eme
NO	01750	

Emerald	
	1

NO.	SIZES
8115	14 mm
8116	14 mm
8558	20, 30, 40 mm
8721	28×17, 38×22, 50×29 mm

P-6.7



Blue Violet

NO.	SIZES
8115	14 mm
0113	14 1111
8116	14 mm
8558	20, 30, 40 mm
8721	28×17, 38×22, 50×29 mm



Medium Sapphire

NO.	SIZES
8115	14 mm
8116	14 mm
8558	20, 30, 40 mm
8721	28×17, 38×22, 50×29 mm

EFFECTS

SHIMMER EFFECTS



Crystal Shimmer



Light Topaz Shimmer



Violet Shimmer



Medium Sapphire Shimmer





Crystal Blue AB

NO. SIZES

8115 14 mm

8116 14 mm 8502 10 mm 8135 14×12 mm 8136 14×12 mm 8558 20, 30, 40 mm

Crystal Silver Shade

NO. SIZES

8721 38×22, 50×29 mm

8721 63 × 37, 76 × 44, 89 × 52 mm

NO.	SIZES	NO.	SIZES
8115	14 mm	8115	14 mm
8116	14 mm	8116	14 mm
8135	14×12 mm		
8136	14×12 mm		
8721	28 × 17, 38 × 22, 50 × 29 mm		
8721	63×37, 76×44, 89×52 mm		
8725	38×18, 50×23, 63×29 mm		
8725	76×36, 89×42 mm		

NO.	SIZES
8115	14 mm

8116 14 mm

NO.	SIZES
8115	14 mm
8116	14 mm



Antique Green Shimmer



NO.	SIZES	NO.	SIZES
8115	14 mm	8115	14 mm
8116	14 mm	8116	14 mm



Light Peridot Shimmer





8721 28×17, 38×22, 50×29 mm

Crystal Bronze Shade



For details on available colors and effects for each article within the product groups, please see the product matrix of the respective item in the Lighting Collection. Special Requests will be checked individually; we reserve the right to reject enquiries for production reasons. Slight changes in shades are unavoidable. Some effects may only be available on special request.

P - 8.



Crystal Golden Shadow

NO.	SIZES
8115	14 mm
8116	14 mm
8558	30, 40 mm
8721	38×22, 50×29 mm
8721	63×37, 76×44, 89×52 mm
8725	38×18, 50×23, 63×29 mm
8725	76×36, 89×42 mm
8901	50×35, 63×43, 76×52 mm
8901	89×62 mm
8930	76×44, 89×52,100×59 mm



Crystal Golden Teak

NO.	SIZES
8115	14 mm
8116	14 mm
8502	10 mm
8558	30, 40 mm
8721	28 × 17, 38 × 22, 50 × 29 mm
8721	63×37, 76×44, 89×52 mm
8725	38×18, 50×23, 63×29 mm
8725	76×36, 89×42 mm
8901	50×35, 63×43, 76×52 mm
8901	89×62 mm
8930	76×44, 89×52,100×59 mm



ADVANCED CRYSTAL THE NEW DNA OF CRYSTAL

We are pioneers in product safety: 100% of Swarovski crystals are produced using our pioneering Advanced Crystal lead-free* formula and our CLEAR standard ensures our products are free from harmful chemicals, is globally consistent, and applies not only to our own facilities but also to our suppliers.

* Crystal glass and all other materials containing 0.009% lead or less.



QUALITY SIGNATURE

To provide the assurance of original quality, Swarovski Lighting components* carry the permanent, laser-engraved Quality Signature. Please note that for design reasons or technical limitations the Quality Signature is not included on certain components.

* Clear crystal 12 mm and above, colored crystal 18 mm and above. No signature with the colors Bordeaux, Jet and Emerald.

Notice: A red dot on the product drawings indicates the position of the laser-engraved Quality Signature.

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MAKING BEAUTY MEASURABLE: 5CS FOR QUALITY

Beauty, as the saying goes, is in the eye of the beholder. Swarovski's incomparable precision-cut crystals convey beauty in all its diverse forms. Above and beyond subjective perception, the quality and value of crystal can be determined by objective criteria. Just as the value of a diamond is graded on the basis of the '4 Cs', the value of a crystal is determined by the '5 Cs'.

Swarovski is continually streamlining and developing each of these five quality criteria to meet the highest standards with utmost precision. The result is unrivaled brilliance.

Cut.



Only cutting of the greatest precision is capable of lending crystal exceptional brilliance. Exact faceting is required to wholly achieve the prismatic effect of the crystal and bring out its full beauty. The more precisely the crystal is cut, the greater its brilliance.

Clarity.



Crystal only has purity and clarity to the extent that it is free of inclusions such as cloudy spots, streaks, and bubbles. This requires the purest raw material and processing techniques carried out flawlessly.

Color.



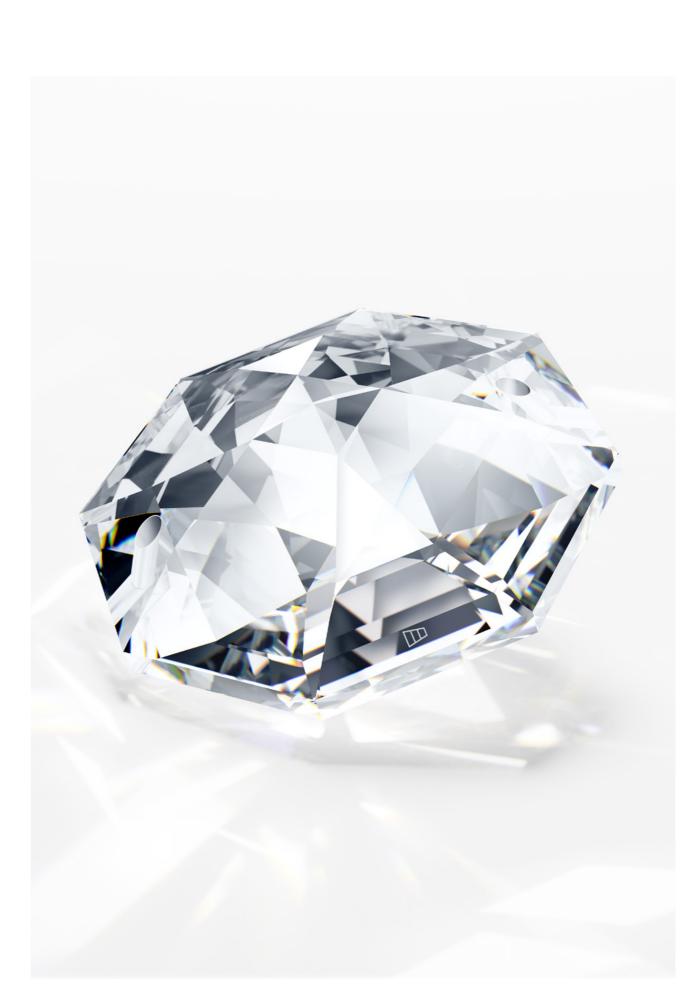
Perfect crystal is also characterized by color intensity and fidelity, independent of size and cut. If a crystal reflects light particularly well and disperses all its spectral hues, it will give rise to a fiery play of color in both the crystal and the immediate environment.

Contour.



Meticulous quality control in Swarovski's manufacturing process ensures perfectly shaped, flawlessly faceted crystals. Care.

Sustainability concerning the selection and composition of ingredients, responsible production, and conscientious handling of legislation, customers, and the environment are essential values in modern crystal production.



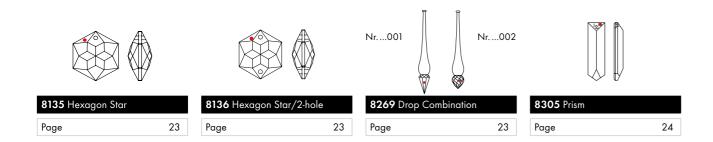
Hexagon Star (8135) in Crystal

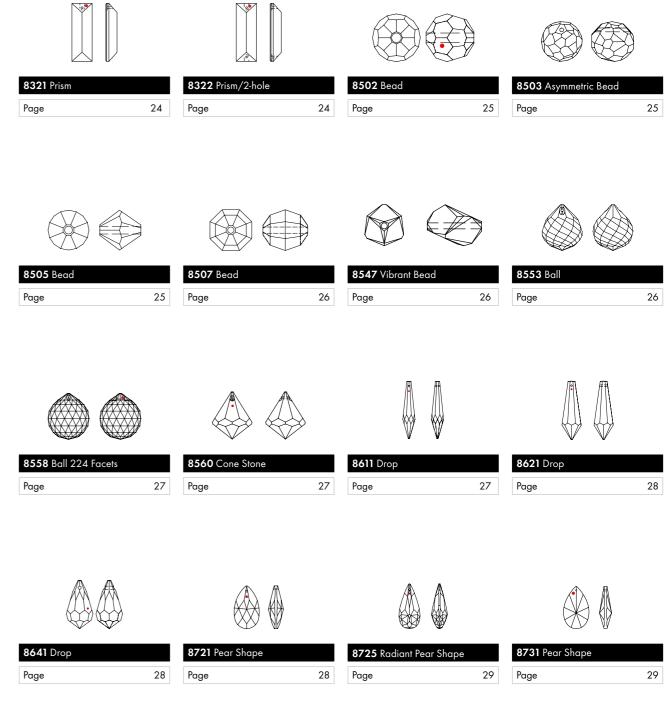
• The position of the laser-engraved Quality Signature is indicated by a red dot.

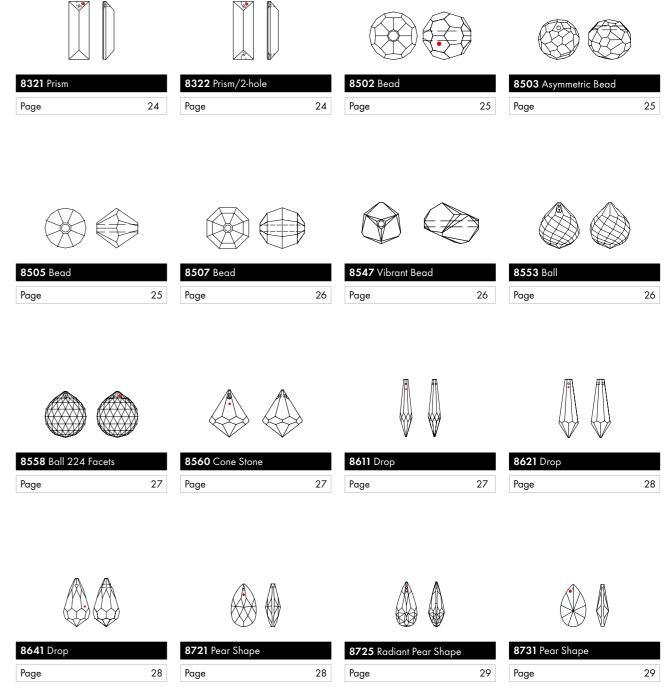
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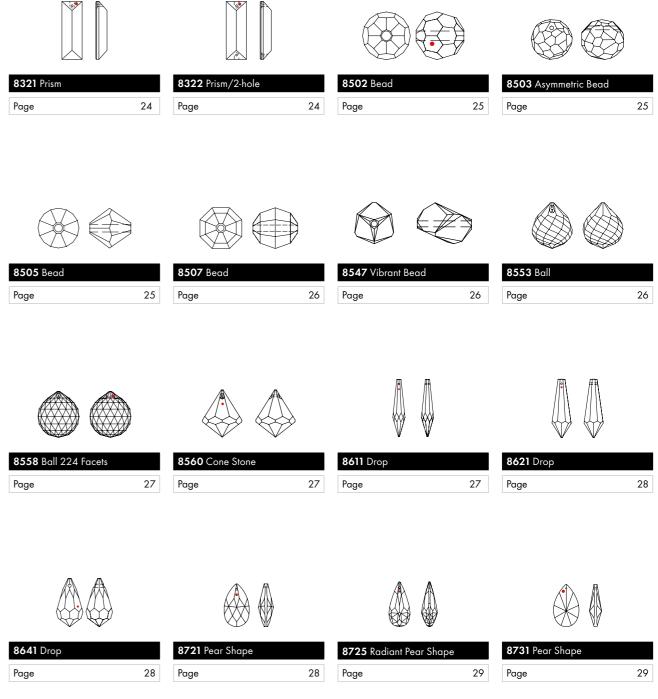
8025 Square StonePage15	8026 Square Stone/2-hole Page 15	8060 Center Part Page 15	8061 Center PartPage15
8063 Center Part Page 15	8065 Center Part Page 15	8115 Octagon Lily Page 16	8116 Octagon Lily/2-hole Page 18

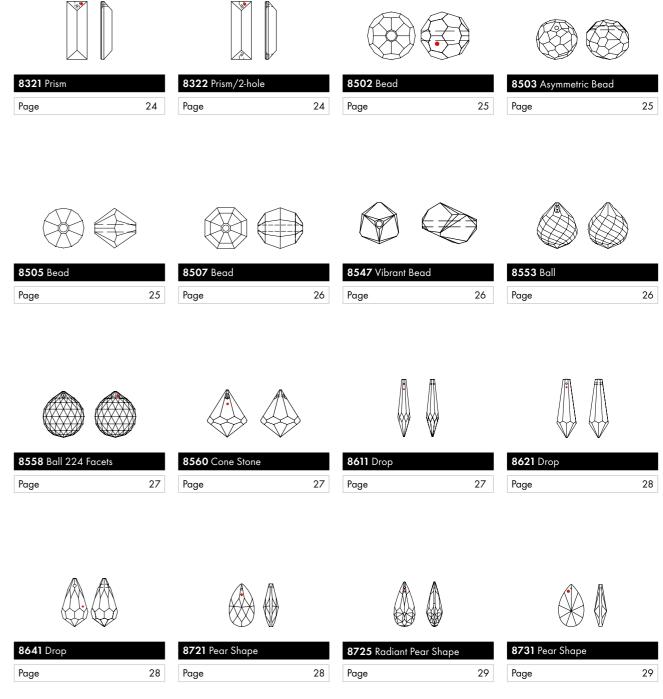
8125 Square Stone		8126 Square Stone	/2-hole	8131 Octagon		8132 Octagon/2	2-hole
Page	20	Page	20	Page	21	Page	21











Please note: Due to the nature and size (form, diameter, etc.) of our products, the position of the laser-engraved Quality Signature may vary around the circumference.

Please note: Due to the nature and size (form, diameter, etc.) of our products, the position of the laser-engraved Quality Signature may vary around the circumference.

8741 Pear Shape

8901 Pendelo

8950 Oloid

8983 Moravian Star

Page

Page

Page

Page

CONTENT

30

Page

8950 Pirouette

8981 Butterfly

Page

31 Page

32

8746 Oval Pear Shape/2-hole

8806 New Leaf

30

31

32

Page

8950 Vibe

8981 XL Butterfly

Page

31 Page

32

30

• The position of the laser-engraved Quality Signature is indicated by a red dot.

8745 Oval Pear Shape

8930 Pendeloque

8950 Bird Wing

Page

Page

30

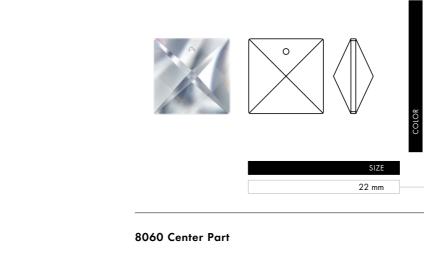
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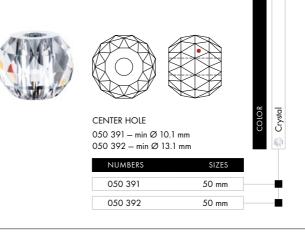
32

29

Page

8025 Square Stone



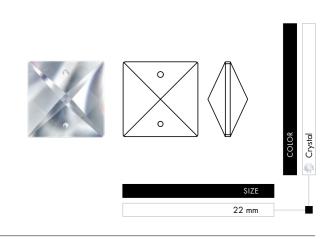


8063 Center Part



Please note: Due to the nature and size (form, diameter, etc.) of our products, the position of the laser-engraved Quality Signature may vary around the circumference.







Crystal

-

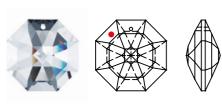


8065 Center Part



SWAROVSKI STRASS® LIGHTING COMPONENTS

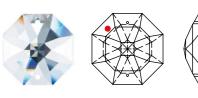
8115 Octagon Lily



	COLORS	Crystal	🌑 Antique Green	🌑 Blue Violet	🌎 Bordeaux	🐞 Dark Sapphire	Emerald	Jet	🌑 Light Peridot	🛟 Light Topaz	Medium Sapphire	Rosaline	🐑 Silk	🔅 Topaz			Crystal Shimmer	😭 Antique Green Shimmer	🚷 Light Peridot Shimmer	🚳 Light Topaz Shimmer	Medium Sapphire Shimmer	Violet Shimmer		EFFECTS	🌸 Crystal Blue AB	😪 Crystal Golden Shadow	💮 Crystal Golden Teak
SIZES																											
12 mm		•	-				-			-								-	-						-		-
14 mm		-	•	•	•	٠	٠	٠	٠	٠	•	•	+	-	-	-	-	•	٠	٠	•	-			•	٠	-
16 mm		•	-			-	-			-							-	+	-						+		-
18 mm		•		_		-	+	-		+	_	_	-	-	_		-	+	+		_				+		-
20 mm		-	-			-	+	-	_	+	_		+	-	_		-	+	+	_	_				+	-	-
22 mm		-	+	_	-	+	+	-	-	+	_	_	+	+	_		-	+	+	-	-				+	-	-
24 mm		-	-	_		+	+	-	-	+	_	_	-	-	_		-	+	+		_				+	-	-
26 mm		•	-	_	_	-	-	_	_	-	_	_	-	_	_		-	+	-	_	_				+	-	-
28 mm	- 1	•	+			-	_	_	-	-		-	-	-	_		-	-	-	-	_				-	-	-
30 mm		•	+	_	_	+	+	_	_	+		_	_		_		-	-	+	_	_				-	_	-
40 mm		-																									

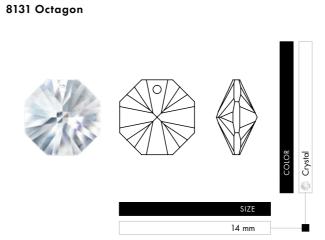
SWAROVSKI STRASS® LIGHTING COMPONENTS

8116 Octagon Lily/2-hole

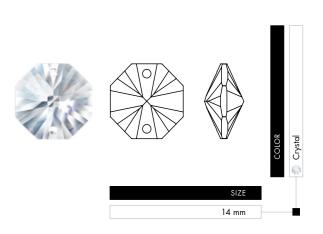


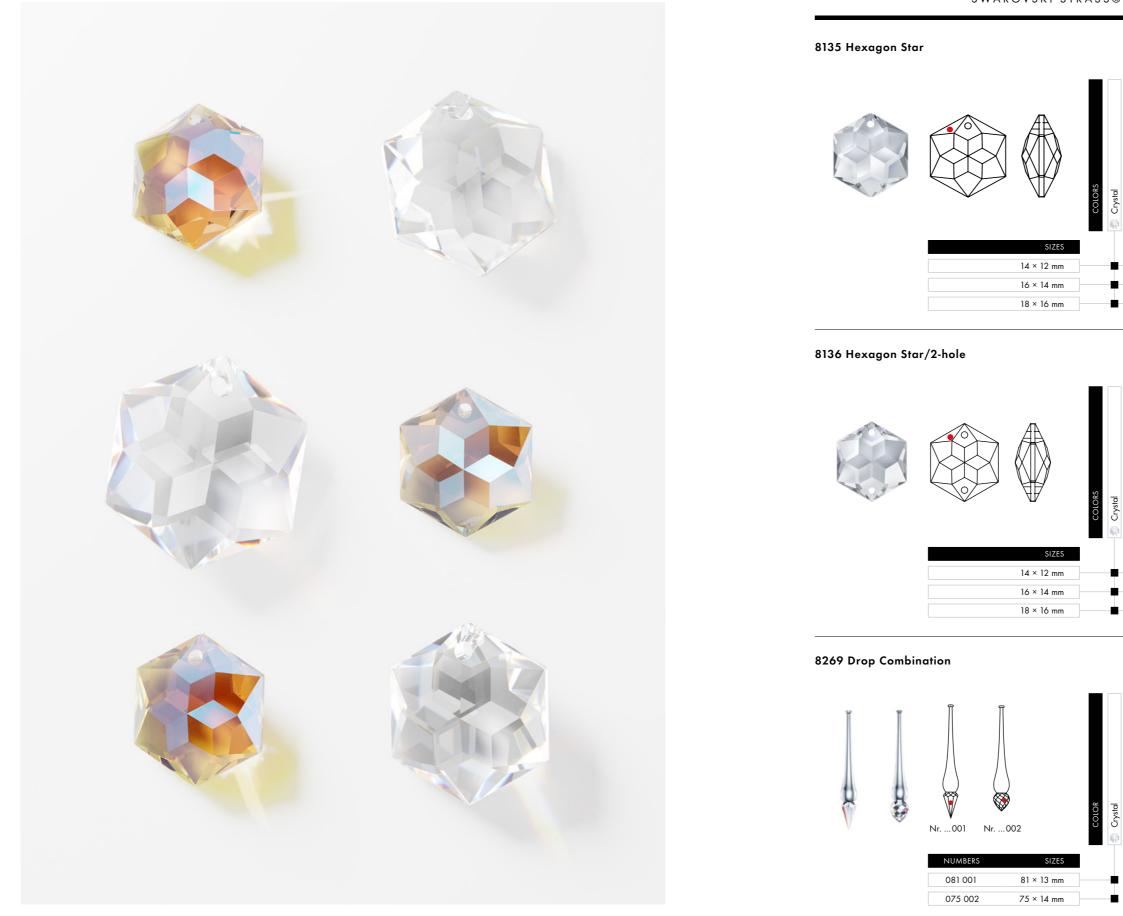
	COLORS	🐑 Crystal	💮 Antique Green	🖏 Blue Violet	🌎 Bordeaux	🎃 Dark Sapphire	Emerald	Det	🜑 Light Peridot	🛟 Light Topaz	Medium Sapphire	🌑 Rosaline	💿 Sik	Topaz	S Violet	SHIMMED FEEE/TS	Crystal Shimmer	Antique Green Shimmer	🐼 Light Peridot Shimmer	🚱 Light Topaz Shimmer	Medium Sapphire Shimmer	💮 Violet Shimmer		EFFECTS	🛞 Crystal Blue AB	🎨 Crystal Golden Shadow	🌑 Crystal Golden Teak
SIZES																											
10 mm		•	-		-		-			-	+	-			-				+	-	+						-
12 mm		•	-	-	-		-		-	-	+	+		+	-				+							+	-
14 mm			٠	-	٠	•	•	•	۰	٠	٠	٠	۰	-	-		-	•	•	٠	٠	•			٠	٠	•
16 mm			-	_	_	_	-	_	_	-	-	-	_	_	_		_		-	-	-				_	_	_
18 mm		٠	_	_	_	_	_	_	_	_	_	_	_	_	_		_		_	_	_				_	_	_
20 mm			_	_	_		_			_	_	_	_	_	_					_	_				_	_	_
22 mm		•		_		_	_		_	_	_	_		_	_				_	_	_					_	_
24 mm			_	_	_	_		_		_	_	_		_	_					_	_					_	_
26 mm						_		_		_	_	_		_	_					_	_					_	_
28 mm		•		_	_	_			_	_	_	_		_	_				_	_	_	_				_	_
30 mm		•	_			_		_	_	_	_	_		_	_				_	_	_					_	_
40 mm		-																									





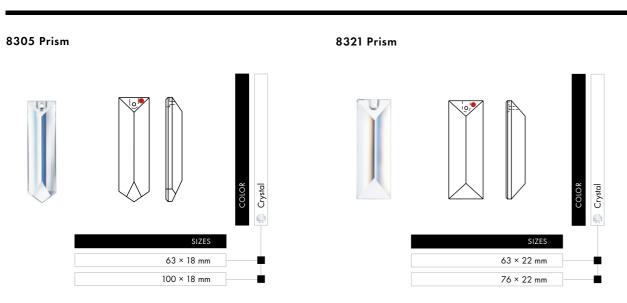
8132 Octagon/2-hole

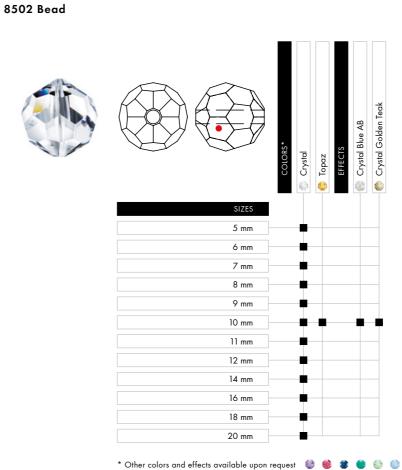




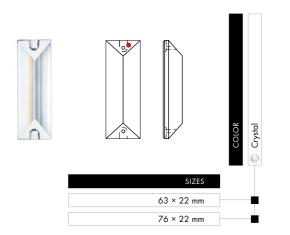


💮 Crystal Shimmer	EFFECT	🍥 Crystal Blue AB

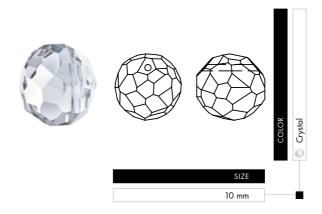




8322 Prism/2-hole

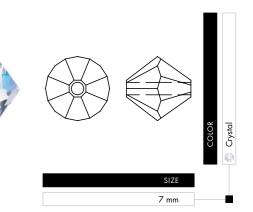


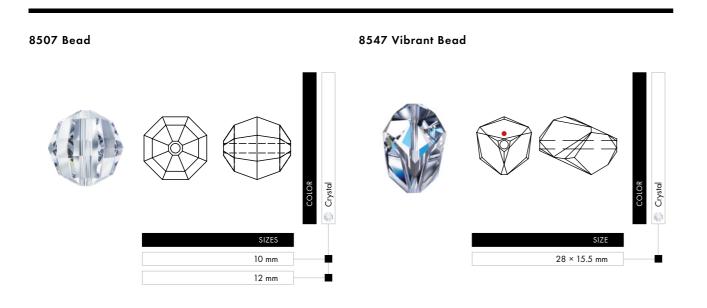
8503 Asymmetric Bead



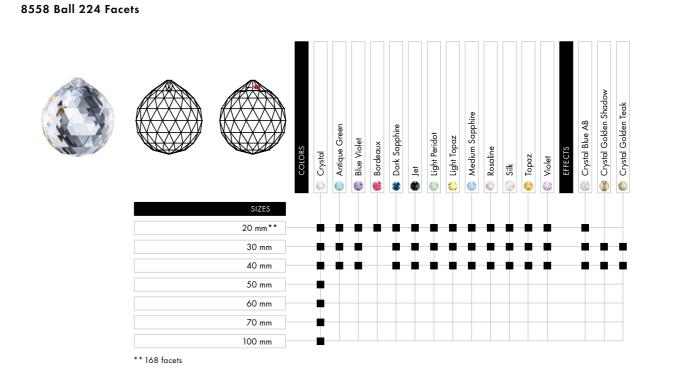


8505 Bead

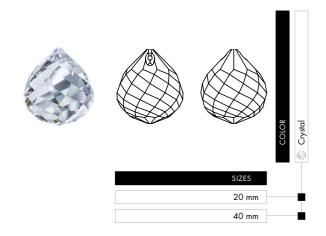




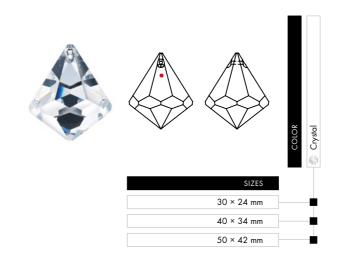
SWAROVSKI STRASS® LIGHTING COMPONENTS



8553 Ball



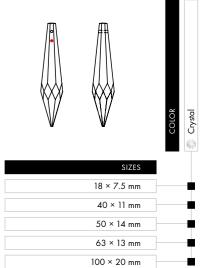
8560 Cone Stone

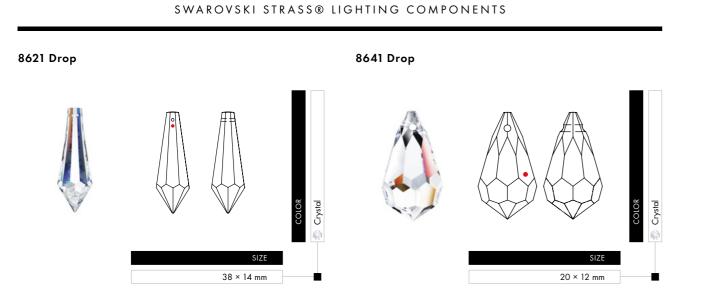


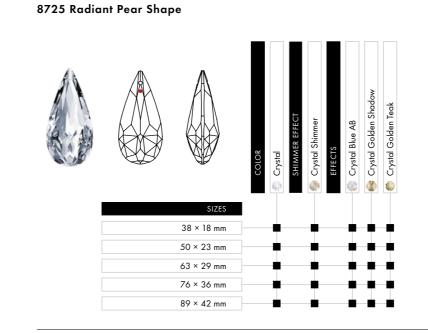
P-26.27

8611 Drop

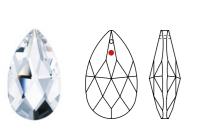






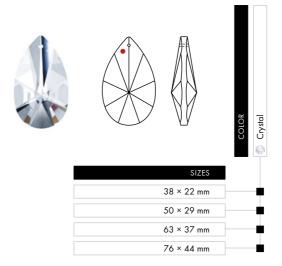


8721 Pear Shape

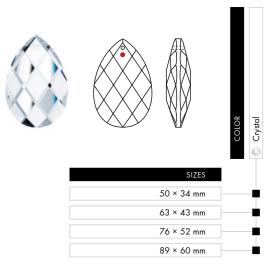


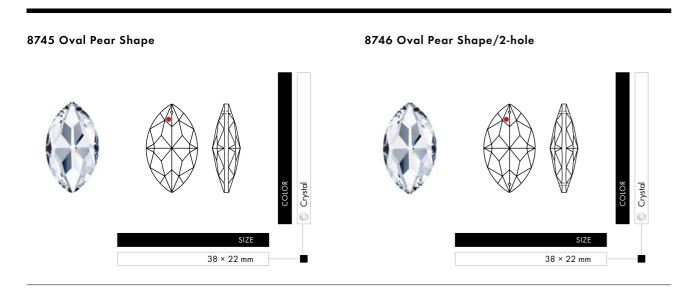
	COLORS	Crystal	Antique Green	🌑 Blue Violet	🏟 Bordeaux	🐞 Dark Sapphire	Jet	🌑 Light Peridot	🌎 Light Topaz	Medium Sapphire	🐡 Rosaline	🐑 Silk	🍪 Topaz	🐡 Violet	SHIMMER EFFECT	💮 Crystal Shimmer	EFFECTS	🌸 Crystal Blue AB	🐡 Crystal Bronze Shade	🎨 Crystal Golden Shadow	🌑 Crystal Golden Teak	🚯 Crystal Silver Shade
SIZES																						
28 × 17 mm		-	-	-		-	٠	-			-	-	٠			٠			-	+	٠	
38 × 22 mm			-					+					•			٠			٠	٠	+	•
50 × 29 mm		٠			٠	٠	٠			٠	٠	٠	٠			٠		٠	٠	٠	٠	•
63 × 37 mm			_					_		_			_	_							•	
76 × 44 mm			_	_				_	_	_			_	_					_	٠		
89 × 52 mm		٠	_	_	_	_	_	_	_	_	_	_	_	_					_	٠	٠	
100 × 58 mm				_			_	_	_		_		_	_		_			_	_	_	_
125 × 73 mm				_				_	_		_		_	_		_			_	_	_	_
150 × 88 mm		-																				

8731 Pear Shape



8741 Pear Shape





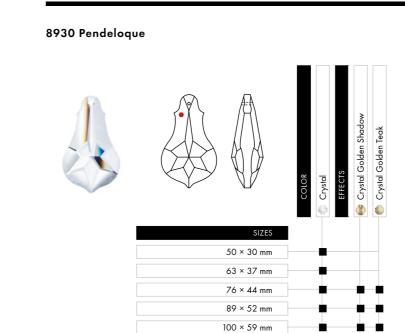
SWAROVSKI STRASS® LIGHTING COMPONENTS

8806 New Leaf

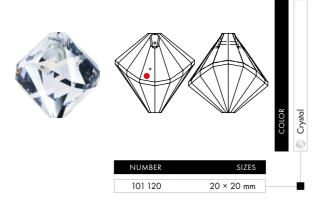


8901 Pendeloque

SIZES 38 × 27 mm 50 × 35 mm 63 × 43 mm 76 × 52 mm 89 × 62 mm 100 × 70 mm		COLOR	🌑 Crystal	EFFECTS	 Crystal Golden Shadow Crystal Golden Teak 	
50 × 35 mm 63 × 43 mm 76 × 52 mm 89 × 62 mm	SIZES					
63 × 43 mm 76 × 52 mm 89 × 62 mm	38 × 27 mm		٠			
76 × 52 mm	50 × 35 mm				* *	I
89 × 62 mm	63 × 43 mm		٠			I
	76 × 52 mm		-			I
100 × 70 mm	89 × 62 mm					I
	100 × 70 mm		-			

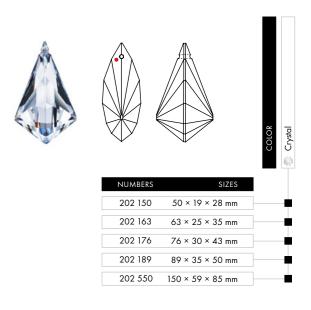


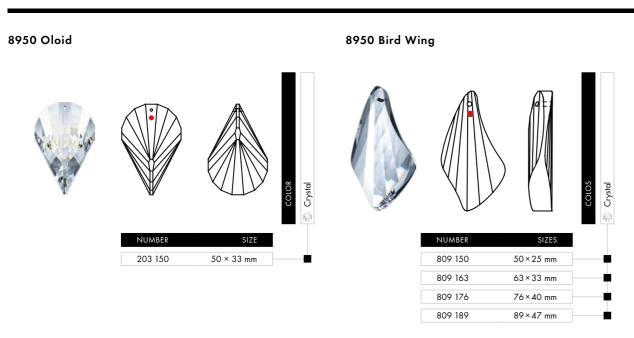
8950 Pirouette



SWAROVSKI STRASS® LIGHTING COMPONENTS

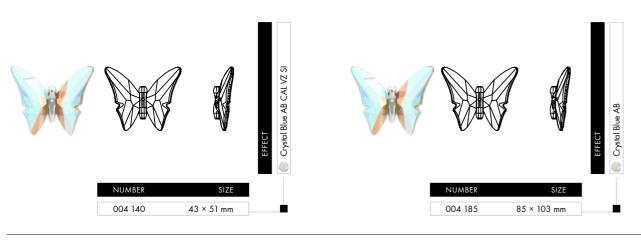
8950 Vibe



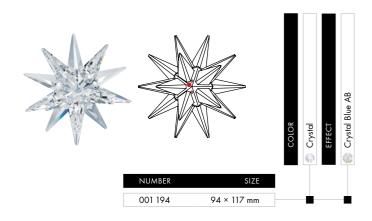


8981 Butterfly

8981 XL Butterfly

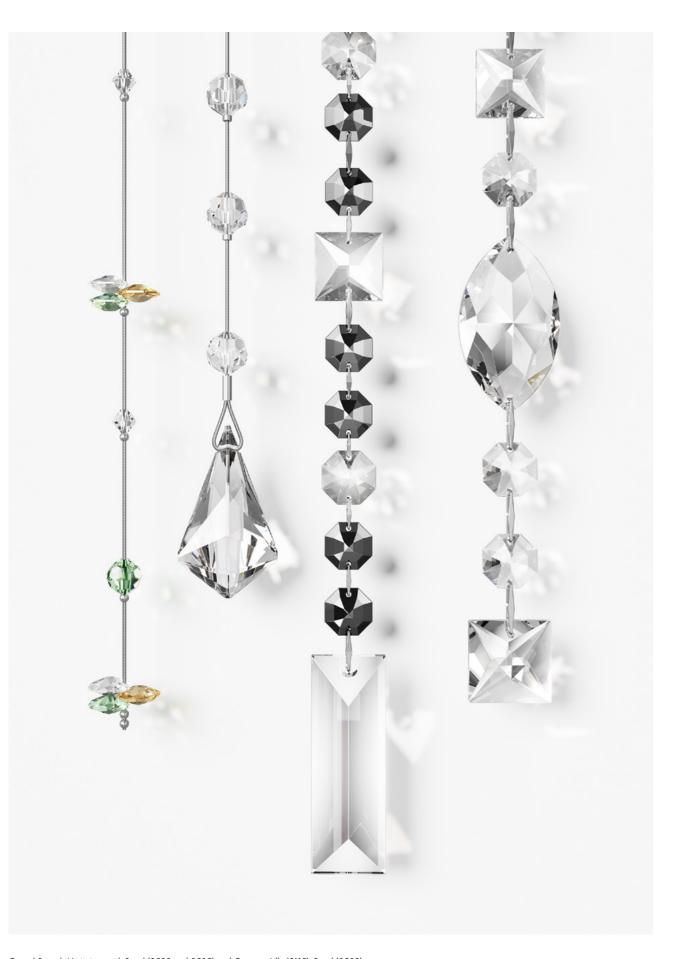


8983 Moravian Star





SWAROVSKI STRASS® LIGHTING COMPONENTS



02 SWAROVSKI CRYSTAL STRANDS

From the golden age of the silver screen to lighting up recent Oscars sets, Swarovski Crystal Strands have long been a design darling in the world of high glamour. It's the simply created yet brilliantly intense and complex look that is the secret of their success.

Crucially, smart pinning technology has opened Crystal Strands come in a vast palette of shapes, colors and effects, offering an endless source of up countless application possibilities. These "lines of light" can hang freely or they can inspiration for spectacular 2D and 3D installations. Loose crystals are threaded onto metal cables to be tethered at both ends to form fluid and form Stainless Steel Strands, while Pinned Strands imaginatively shaped displays. And they are as are made by linking crystals via metal connectors. good at creating radiant focal points and subtle Both versions can be arranged and assembled accent lighting as they are lavish installations. entirely according to your design ideas. Made of Crystal Strands have inspired the world's most creative minds to innovate in lighting, architecture, myriad crystals, they can be hung in any space in numerous ways, such as strung together to form a interior design, stage and set design. Now let shimmering cascade, with transformational results. them inspire yours.

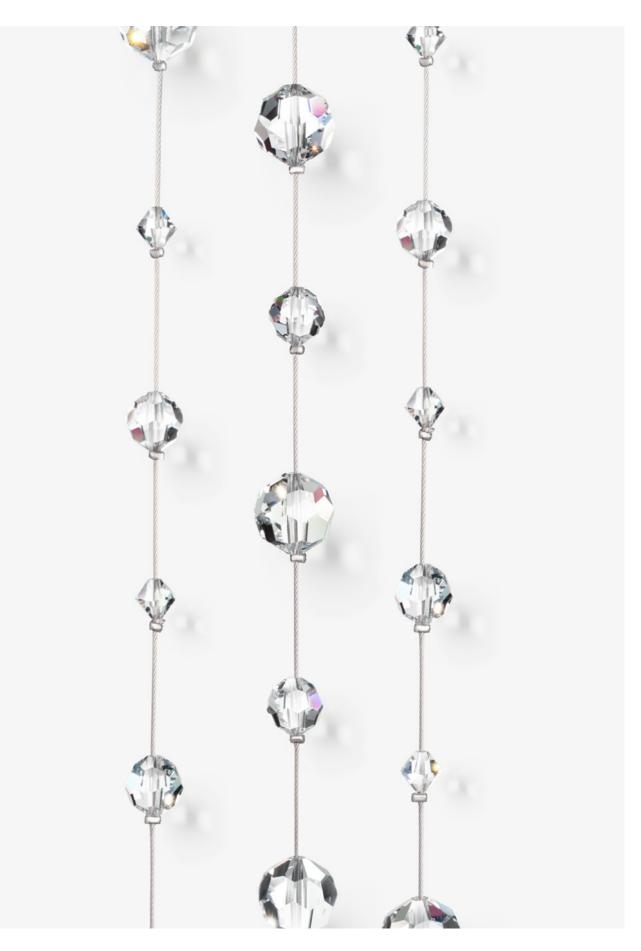
Crystal Strands Variations with Bead (8502 and 8505) and Ocatgon Lilly (8115); Bead (8502) and Vibe (8950); Octagon Lily (8116), Square Stone (8126) and Prism (8321); Square Stone (8126), Octagon Lily (8116) and Oval Pear Shape (8746)

STAINLESS STEEL STRANDS

Stainless Steel Strands consist of a stainless steel cable threaded with crystals that have one throughhole. Each crystal is held in place with a crimp bead, which also serves to prevent any damage caused by crystals knocking each other. One-holed lighting components may also be attached to the cable by means of an innovative bead-pinning technique. That means that all kinds of creative arrangements are possible, with both regular and random patterns creating spectacular optical effects.

Available in three types – Loop with Open End, Loop End Only, and Open End Only – Stainless Steel Strands are very versatile. Use the Loop End to fix

the strand in place, or attach a one-hole crystal to the loop to act as a decorative end-piece. Furthermore, the strong stainless steel cable means that the strands can be hung vertically or installed horizontally across any space. This allows for an endless variety of bespoke installations, including light-filled partition walls, sculptural lighting showpieces, or shimmering three-dimensional forms. In addition, Stainless Steel Strands are perfectly suited to projects requiring longer lengths. Depending on the components used, lengths of up to 15 meters are possible. Whatever your idea, Swarovski has a bespoke solution.





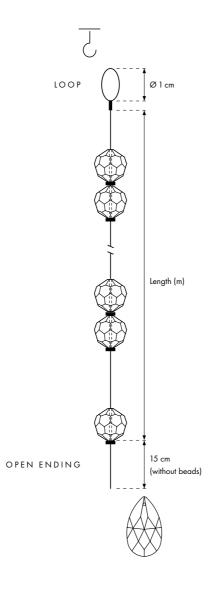
ENDINGS FOR STAINLESS STEEL STRANDS

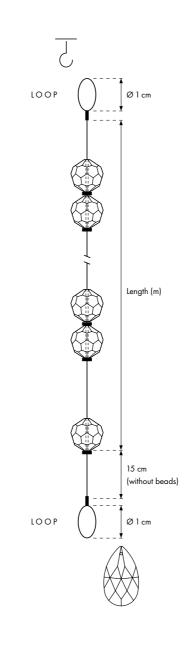
1 LOOP WITH OPEN END

The Open End can be mounted into a cable-tensioning fitting, while a decorative component can be attached to the Loop End. Alternatively, the Loop End can be used to suspend the top of the strand from a wall or ceiling. The standard Open End is 15 cm.

2 LOOP END ONLY

One Loop End can be used to hang the strand from a wall or ceiling, while a decorative component can be mounted or hung from the other Loop End.

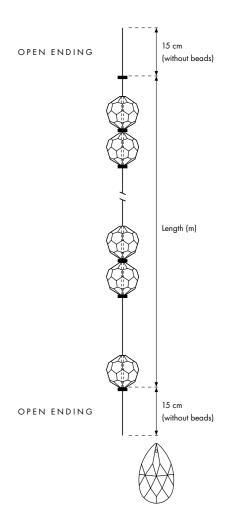




Stainless Steel Strand with Bead (8502), Dice Bead (8546) and Vibe (8950) in Crystal

3 OPEN END ONLY

The standard Open End of 15 cm at each end offers maximum flexibility, allowing for all kinds of installation.

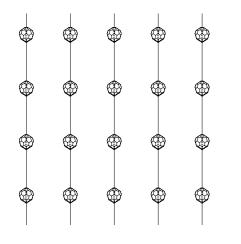


REGULAR AND IRREGULAR STAINLESS STEEL STRANDS

Diverse optical effects can be created through spacing and arrangement of the crystal components.

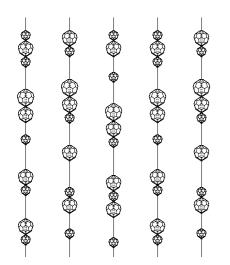
REGULAR

Positioning of components is consistent throughout.

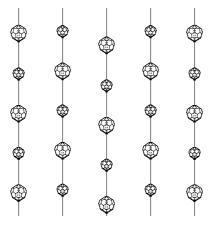


IRREGULAR MIXED

Allows for varied spacing and random arrangements of crystal components. It is also possible to thread crystals onto the strand without any spacing.

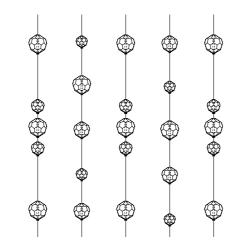


REGULAR MIXED Spacing is consistent, but the arrangement of the crystal components varies.



IRREGULAR MIXED SINGLE

Varied spacing and random arrangements of crystal components is possible. However, spacing between every crystal is required.



STEP BY STEP: YOUR BRILLIANT IDEA BECOMES REALITY

Stainless Steel Strands, offered in different lengths and designed to allow for a wide variety of arrangements and spacing, present an amazing array of design possibilities thanks to their wide variety of shapes.

And that's not all: crystal colors and effects can be tailored to any project, with custom options available on request. Select the endings for your Crystal Strand from the three options below, then create a custom design by choosing from the fantastic variety of shapes, colors and effects available.

Just follow these steps:

STEP 1 Choose a Crystal Strand design (select from the designs shown on the following pages, e.g. Stainless Steel Design 1)

STEP 3 Choose the top end 🗆 OPEN END

LOOP

STEP 4 Choose the beginning of the strand

CRYSTAL □ STAINLESS STEEL ROPE

STEP 5 Choose the bottom end

🗆 OPEN END LOOP CRYSTAL

STEP 6 Choose the crystal color and/or effect

	ARTICLE NUMBER	SIZE	COLO
STEP 7	Choose the number of strands		

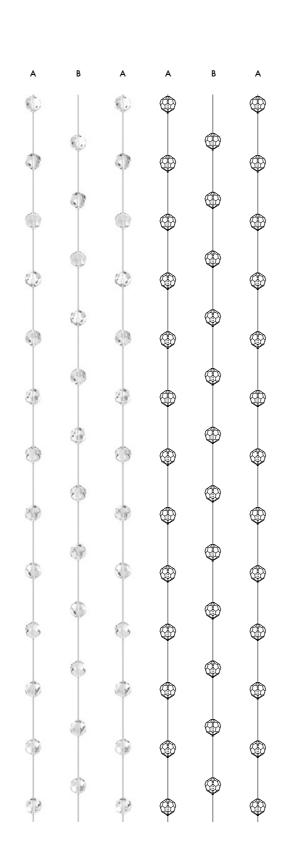
COMMENT

OR/EFFECT

PATTERN

ART.NO (COMPONENT)	SIZE (MM)	COLOR/EFFECT	PCS./M
8502	16	Crystal	18
SPACING 4cm			
A begins with bead B begins with stainless steel cable			

Inox with crimping bead



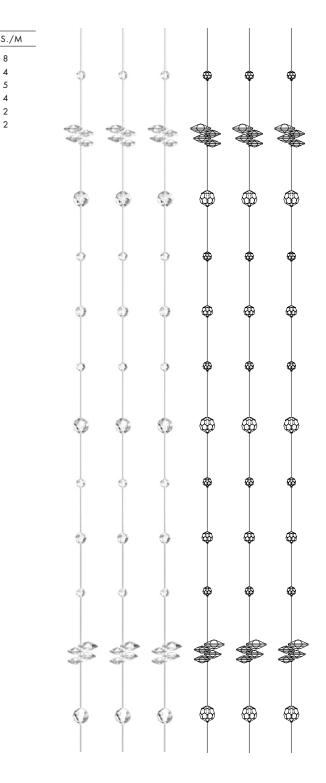
STAINLESS STEEL DESIGN 2

PATTERN

_				
	ART.NO (COMPONENT)	SIZE (MM)	COLOR/EFFECT	PCS.,
	8502	8	Crystal	8
	8502	10	Crystal	4
	8502	14	Crystal	5
	8115	14	Crystal	4
	8115	16	Crystal	2
	8115	18	Crystal	2

SPACING 4cm

Inox with crimping bead



PATTERN

ART.NO (COMPONENT)	SIZE (MM)	COLOR/EFFECT	PCS./M
8502	10	Crystal	15
8502	14	Crystal	15
SPACING 4cm			
A begins with 14mm bead B begins with 10mm bead			
Inox with crimping bead			

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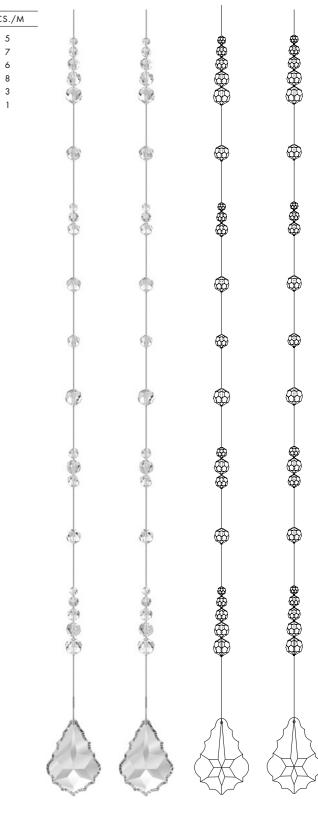
STAINLESS STEEL DESIGN 4

PATTERN

ART.NO (COMPONENT)	SIZE (MM)	COLOR/EFFECT	PCS.
8502	8	Crystal	5
8502	10	Crystal	7
8502	12	Crystal	6
8502	14	Crystal	8
8502	16	Crystal	3
8901	76x52	Crystal	1

SPACING 4cm

Inox with crimping bead



PATTERN

ART.NO (COMPONENT)	SIZE (MM)	COLOR/EFFECT	PCS./M
8502	8	Crystal	5
8502	10	Crystal	5
8502	12	Crystal	14
8502	14	Crystal	5
8502	16	Crystal	5
8721	63×37	Crystal	1
ACING 4cm			
ox with crimping bead			



STAINLESS STEEL DESIGN 6

PATTERN

ART.NO (COMPONENT)	SIZE (MM)	COLOR/EFFECT	PCS.
8502	10	Crystal	15
8502	16	Crystal	15
8502	18	Crystal	5

Inox with crimping bead

SWAROVSKI CRYSTAL STRANDS

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PATTERN

ART.NO (COMPONENT)	SIZE (MM)	COLOR/EFFECT	PCS./M
8502	10	Crystal	15
8502	14	Crystal	10
8502	16	Crystal	10

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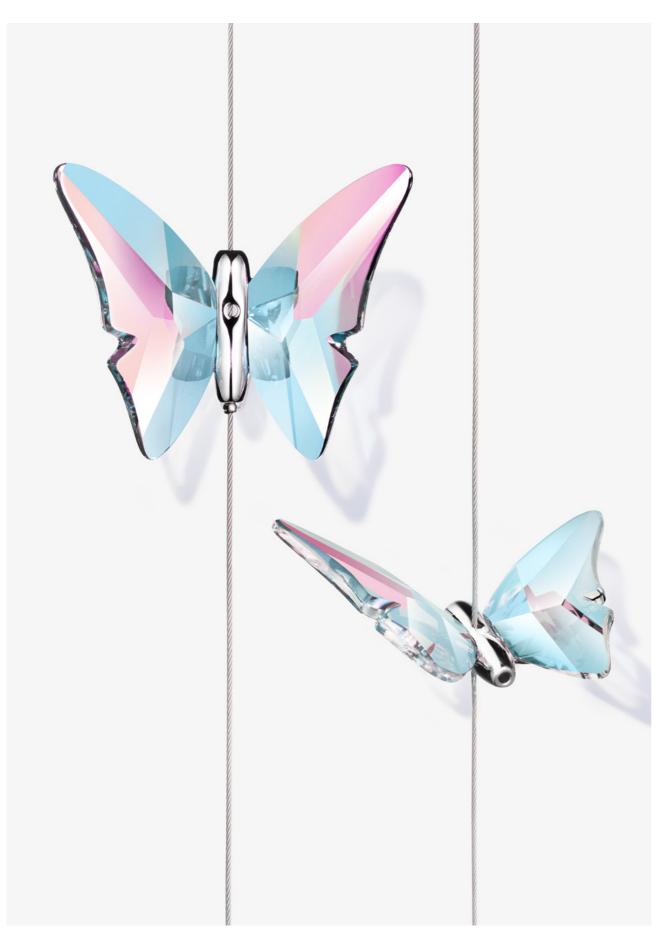
STAINLESS STEEL DESIGN 8

PATTERN

ART.NO (COMPONENT)	SIZE (MM)	COLOR/EFFECT	PCS./N
8502	10	Crystal	10
8502	14	Crystal	5
8505	7	Crystal	15

Inox with crimping bead

S./M \langle \bigcirc \langle $\langle \! \rangle$ $\langle \!\!\! \ensuremath{\mathfrak{P}} \rangle$ \langle \langle \langle 6. Ø \langle $\langle \! \! \! \! \rangle \rangle$ \bigcirc . \langle



PATTERN A

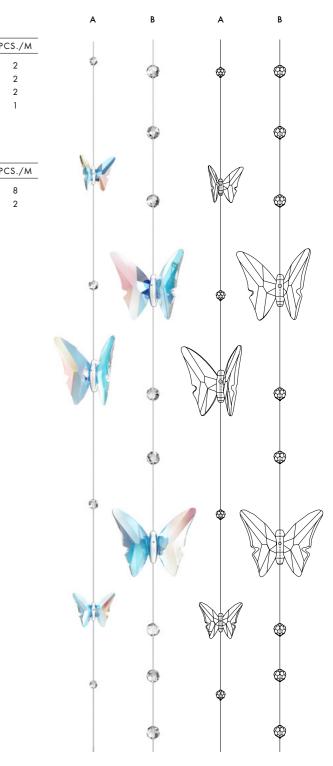
ART.NO (COMPONENT)	SIZE (MM)	COLOR/EFFECT	PC
8502	10	Crystal	
8502	12	Crystal	
8981 004 140	43×51	Crystal Blue AB CAL VZ SI	
8981 004 185	85×103	Crystal Blue AB	

PATTERN B

ART.NO (COMPONENT)	SIZE (MM)	COLOR/EFFECT	PC
8502	16	Crystal	
8981 004 185	85×103	Crystal Blue AB	

Inox with crimping bead

XL Butterfly (8981, Nr. 004 185) in Crystal Blue AB



PINNED STRANDS

Unlike Stainless Steel Strands, the crystals used in Pinned Strands connect to each other via metal parts. This method requires crystals with two holes. One-hole crystals may be used as decorative end-pieces only.

Two-hole crystals are the most commonly used. Various connector parts are available in the Metal Parts section of our product collection. Please note that Crystal Strands are limited in length and weight. The restrictions depend on the parts used and their specific load capacities. Tensile tests by Swarovski will establish the maximum for each project.



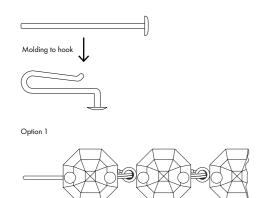
Pinned Strand with Hexagon Star 2-hole (8136) in Crystal Golden Shadow and Pendeloque (8901) in Crystal Golden Shadow

PINNING TECHNIQUES

A variety of metal parts offer different pinning techniques. Depending on the part selected, it is also possible to choose from a solid brass, and nickel- or gold-plated finish. Find out what is available in the Metal Parts section of this brochure.

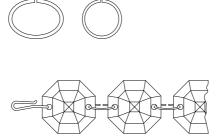
TRADITIONAL PINNING

Traditional Pinning can be used in two different ways. Either to link components together into chains or to attach a one-hole component to a stainless steel rope.



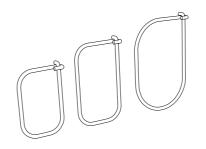
C-SHAPE PINNING

This is the traditional C-Shape Pinning for connecting crystal components in an oval or round shape.



OUTDOOR HOOK

Weather can cause wear and tear on certain metals, which limits the pinning options suitable for outdoor use. Swarovski's Outdoor Hook, made from corrosion-resistant stainless steel with a single opening point to optimize the tensile load, is ideal for wet areas. The Outdoor Hook is available in three sizes.



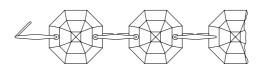
Option 2

CONNECTOR PINNING

There are three types of Connector Pinning that are used to connect crystal components. Each has a decorative finish of either a bow or a fan shape.

PLAIN CLIPS

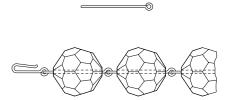
The most common type of pinning used to connect crystal components is the Plain Clip.

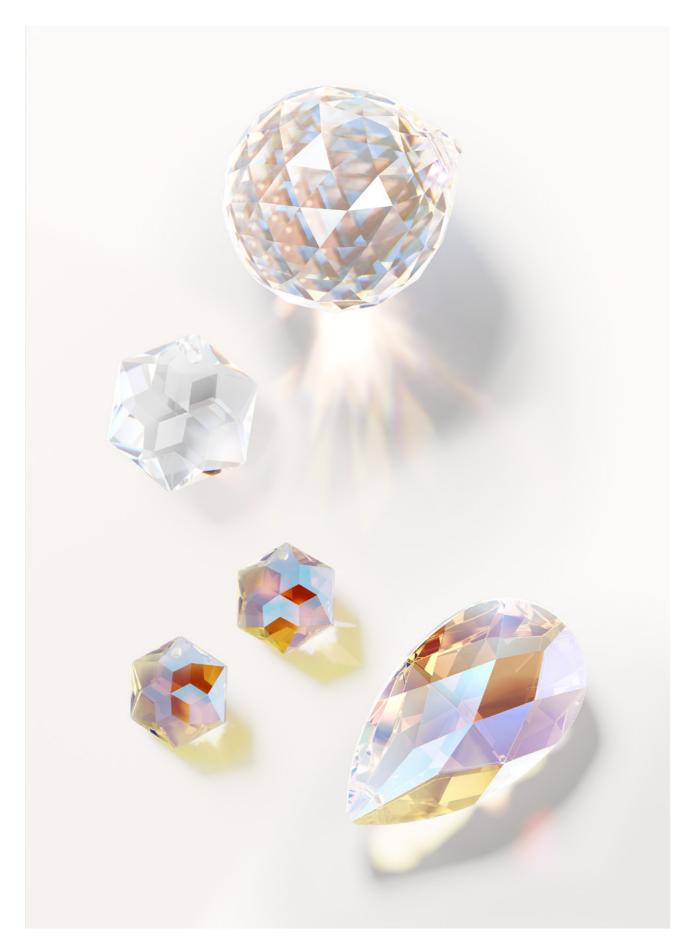


TRI-PIN CONNECTOR The Tri-pin opens up myriad creative possibilities, and is perfectly suited to creating dramatic net-like installations.



BEAD PINNING The Bead Pinning technique can be used to link beads together into chains.





STEP BY STEP: YOUR BRILLIANT IDEA BECOMES REALITY

Pinned Strands can be used to create some sensational effects. Their diversity and their ability to be easily customized make it possible to realize even the most fantastic ideas. Miss those clear, star-studded night skies of spring and summer? Why not mimic the glittering constellations and create a magical, magnetic aura? The inspirations on the following pages can all be customized to your vision and needs.

Just follow these steps:

STEP 1 Choose a Crystal Strand design (select from the designs shown on the following pages, e.g. Pinned Design 1)

STEP 2 Define individual length

STEP 3 Choose a bottom end (only Pin is available for the top end)

🗆 PIN □ ONE-HOLE CRYSTAL

STEP 4 Choose the color and/or effect of the components

ARTICLE NUMBER	SIZE	COLOR/EFFECT
		· ·

STEP 5 Choose the number of

COMMENT

AMT.

PINNED DESIGN 1

PATTERN

ART.NO (COMPONENT)	SIZE (MM)	COLOR/EFFECT	PCS./M
8116	14	Crystal	50
8999 109 112	11	Nickel plated	50
Suggested distance between strands:	: 2—5 cm		

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PINNED DESIGN 2

PATTERN

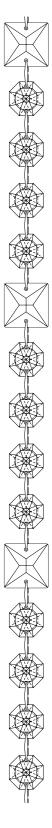
_	ART.NO (COMPONENT)	SIZE (MM)	COLOR/EFFECT	PCS./
	8116	16	Crystal	32
	8126	22	Crystal	8
	8999 109 142	14	Nickel plated	40

Suggested distance between strands: 2–5 cm

2 3

A.C a.J - 12 10 3

X



BESPOKE STRANDS

Do you have a completely individual solution in mind?

Just follow these steps:

STAIN	ILESS STEEL STRAND			PINN	INED STRAND		
STEP 1	Choose pattern	Spacing between crysta	als	STEP 1		ngth	
STEP 2	REGULAR REGULAR MIXED IRREGULAR MIXED IRREGULAR MIXED SINGLE Define individual length			STEP 2	 2 Choose a bottom er □ PIN □ ONE-HOLE CRYSTA 		for the top end
				STEP 3	• 3 Choose the color ar	nd/or effect of the comp	onents
STEP 3	Choose the top end OPEN END LOOP				ARTICLE NUMB	ER SIZE	COLC
STEP 4	Choose what you want the stra	nd to begin with					
	CRYSTAL STAINLESS STEEL ROPE						
STEP 5	Choose the bottom end			STEP 4	• 4 Choose the metal p	in	
	OPEN END LOOP CRYSTAL				ARTICLE NUMB	ER SIZE	COLC
STEP 6	Choose the color and/or effect	of the components					
	ARTICLE NUMBER SIZE	COLOR/EFFECT	AMOUNT	STEP 5	5 Choose the quantity	v of strands	
				сомме	IMENT		
STEP 7	Choose the quantity of strands						

COMMENT

IMPORTANT NOTICE: Crystal Strands are intended for DECORATIVE USE ONLY. Because of their unique physical properties, Swarovski crystals are not suitable for use in applications that consist of free-flowing strands that bring the crystals into contact with one another (such as functional curtains, partitions, stage decorations, etc.), which may damage them. It is up to the client to assess whether the strands are suitable for use in the intended application. The application, use and processing of these products are solely the responsibility of the client, who agrees to defend and indemnify Swarovski, as well as hold Swarovski harmless from any and all claims by third parties based on product liability or otherwise relating to uses of Swarovski products the client has purchased, and waives all claims of its own. Please read instructions and warning notices in the Price List and the Swarovski Application Manual.

nd)

DLOR/EFFECT

DLOR/EFFECT



03 SWAROVSKI FORWARD INTEGRATED LIGHTING PRODUCTS

Swarovski doesn't just offer the unrivaled brilliance of its precision-cut crystal lighting components, it boasts unique cuts that have LED modules integrated into their designs.

Swarovski's Forward Integrated Lighting components feature dimmable LEDs that can be used to create eye-catching lighting installations with spectacular reflective qualities. These are particularly suitable for dramatic accent pieces or bespoke installations, as they provide maximum flexibility in design and application. Just one more way that Swarovski's customers can further differentiate themselves in the lighting market.

XL Vibrant Bead with integrated LED (8982, Nr. 010 108 / Nr. 011 108) in Crystal

SWAROVSKI FORWARD INTEGRATED LIGHTING PRODUCTS

8982 XL Vibrant Bead with integrated LED*

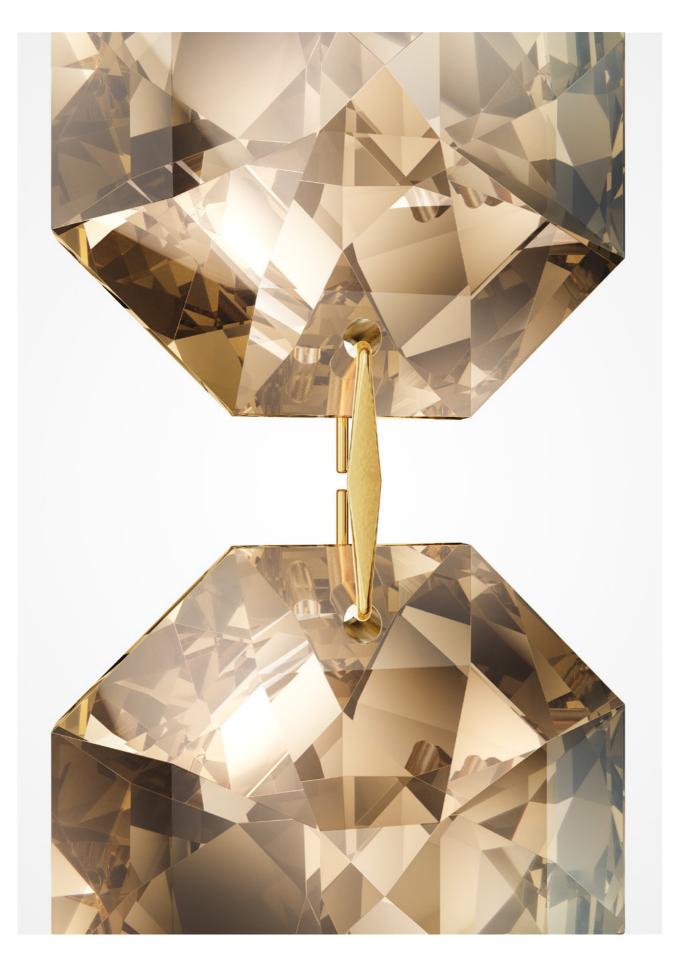
All and a second			color Gystal	
	NUMBERS COLOI	R TEMPERATURES	SIZES	
	010 108	2700 K 108 × 75	5 mm	
	011 108	4000 K 108 × 75	5 mm	

*Country-specific import rules for electronic products may apply.

CE Complies with European directives on safety and EMC







04 METAL PARTS NON SWAROVSKI

Plain Clip pinning (8999) in Gold Plated

METAL PARTS - NO		TENT	CON	
8999 Reducer (→ 8984) 89				
Image: Second state State Image: Second state Image: Second state	8999 Connector pinning Page 70	8999 Connector pinning Page 70	8999 Traditional pinning Page 69	[] () 8999 Reducer (→ 8984) Page 69
	8999 C-shape pinning Page 72	8999 C-shape pinning Page 72	8999 Plain Clip pinning Page 71	8999 Connector pinning Page 71
	¥ A	© 8999 Bead pinning	8999 Outdoor Hook	8999 Special pinning

73

73 Page



72

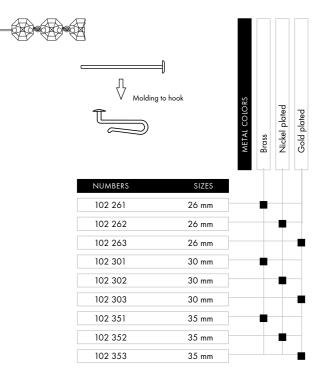
Page

72 Page

P-68.69

Page

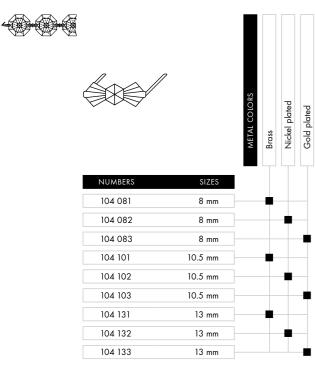
8999 Traditional pinning

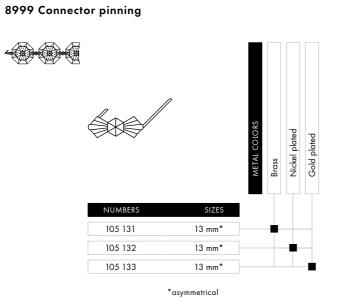


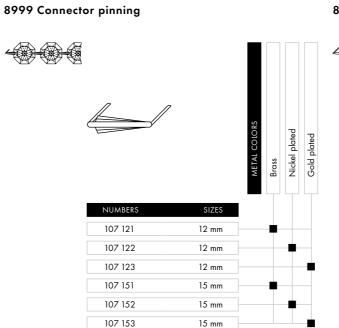
METAL PARTS - NON SWAROVSKI

METAL PARTS - NON SWAROVSKI

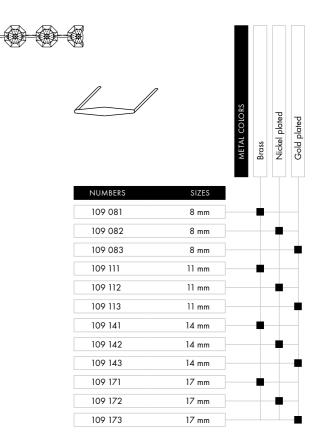
8999 Connector pinning



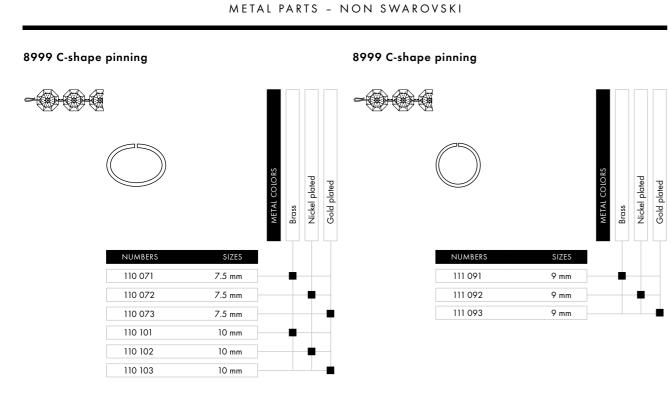




8999 Plain Clip pinning

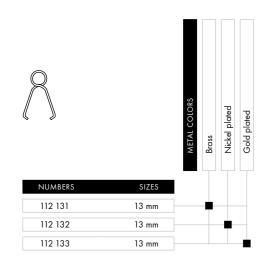


METAL PARTS - NON SWAROVSKI

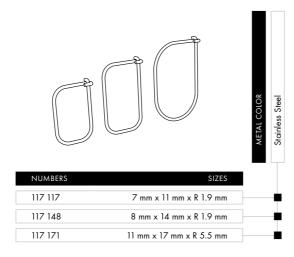


8999 Bead pinning 5 Nickel plated METAL COL Gold NUMBERS 118 221 22 mm 118 222 22 mm ۰. 118 223 22 mm 118 381 38 mm 118 382 38 mm 118 383 38 mm

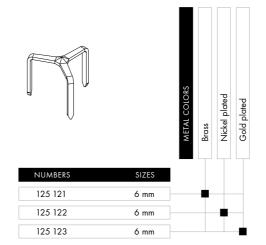
8999 Special pinning

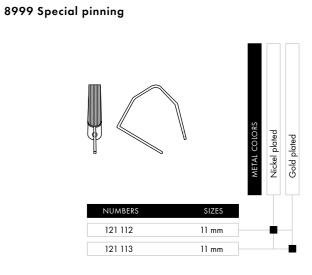


8999 Outdoor Hook

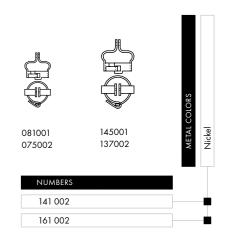


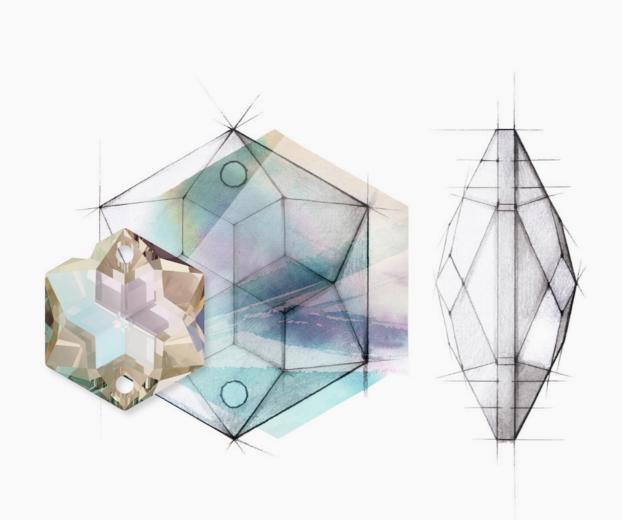
8999 Tri-pin connector





8999 Special pinning





05 CUSTOM PRODUCT SOLUTIONS

WHATEVER YOU IMAGINE... LET'S CREATE IT!

Swarovski's Customized Services are designed to realize your very specific design visions. These services go beyond what is already an exceptional standard assortment of crystal components and Forward Integrated Elements, in order to create something unique.

Color & effect

Would you like to mix and match the existing Swarovski colors and effects with your Swarovski crystals to suit your color scheme?

Shape & size

Thinking of modifying existing Swarovski shapes, cuts or sizes to match your idea for a crystal?

Logo & motif

Looking to make your products unique by putting your company name or logo on or in Swarovski crystals?

Pack & deliver

Need to increase your efficiency with special packaging, labeling or transportation for Swarovski crystals?



TO PREDICT THE FUTURE, WE INVENTED IT.

Stay ahead with our Advanced Crystal. It's lead free*, and it enables you to achieve full compliance with current laws and regulations.

*Crystal glass and all other materials containing 0.009% lead or less.



SWAROVSKI

EXCELLENCE, THROUGH INNOVATION AND ORIGIN



PLATINUM* PRO With its new advanced foiling technique, Swarovski has set a new standard in the lifespan of crystals.

PREMIUM, BY SERVICE AND DESIGN



DESIGN SERVICE Throughout its global network of Design Centers, Swarovski offers exceptional service provided by the industry's best creative talent.



GLOBAL SERVICE

Swarovski's Global Service Network provides customers with dedicated personal assistance on a local level



CUSTOMIZED SERVICE

Choose new variations by going beyond Swarovski's tremendous standard assortment of crystal components and forward-integrated elements.

COMPLIANCE, WITH INTEGRITY



ADVANCED CRYSTAL Swarovski's patented lead-free** formula has changed the DNA of crystal while still offering the same sparkle, dependability, and variety for which the brand is famous.



Regular legal monitoring of chemical requirements and reasonable testing provide customers with the comfort of trust in Swarovski's products.

06 WHY SWAROVSKI

-78.79

* Silver mirror coated with a platinum-colored protective layer. ** Crystal glass and all other materials containing 0.009 % lead or less.



APPLICATION SERVICE

A comprehensive range of application services means customers benefit from the extensive experience of leading international experts, as well as internal specialists.



DESIGNER EDITIONS

Creative collaborations with top designers result in exclusive cuts and unique designs for Swarovski crystals.



COMPLIANCE SERVICE

Assessments regarding substance limitations, as well as compliance information and advice to support customers in complying with relevant laws, regulations, and voluntary standards.

07 GENERAL INFORMATION

COLLECTIONS

Swarovski is the leading manufacturer of precision-cut crystals that are used in the fashion and jewelry industries as well as in the world of lighting design, architecture, and interiors. Crystals from Swarovski have become an indispensable material for the creations of international designers. Swarovski sells its loose and forward-integrated crystals to the worlds of fashion and design under the product brand Swarovski.

This collection provides a complete overview of the whole Architecture and Lighting product range. All product information is also available online, on our business website SWAROVSKI-PROFESSIONAL.COM.

A dedication to perfection and innovation has been a cornerstone policy of the company since its foundation in 1895. This pursuit of excellence includes Swarovski's commitment to trend research, which results in the creation of trend-relevant crystal cuts as well as new colors and effects. These innovations and seasonal line extensions are featured in comprehensive launch communication packages. Dedicated to remaining the world leader in precision-cut crystal, Swarovski also offers its customers segment-specific collections and customized product solutions as well as trend support and application services. For more information concerning Swarovski products, services, and sales materials, please contact your local Swarovski sales office.

ORDERING

Please contact your nearest Swarovski sales office to order products. Registered customers also have the convenient option to order online via the e-commerce service of b2b.ecommerce.swarovski.com. In addition to providing an online ordering facility, the website also includes valuable product information, availability, delivery details etc. Contact your Swarovski sales office to register for this service.

APPLICATION INFORMATION

Thanks to their outstanding quality and with the help of specially developed application techniques, Swarovski products can be processed easily and quickly to produce high quality results.

The Application Manual provides in-depth information regarding all current application techniques and the technical services provided by Swarovski. It contains detailed illustrations and instructions for correct soldering, plating, gluing, Ceralun[™], sewing, embroidery, Hotfix, and mechanical application as well as useful care instructions and information about the required machines, tools and aids, as well as their suppliers. The manual is available in various international languages.

All detailed and up-to-date information regarding the Application Manual is also available as a free download on our business website SWAROVSKI-PROFESSIONAL.COM. The application techniques are demonstrated in animations and videos.

For specific questions regarding the application techniques, please contact your local Swarovski sales office.

SIZES

Various measurement abbreviations are used to classify the components.



PP, SS

Pearl Plate (PP), Sieve Size or Stone Size (SS) for round crystals. Please also refer to the conversion table located at the back of the collection ("Open to See Sizes").



mm Metric measurement in millimeters.



m Lenght of Strands is measured in meters.

COLORS & EFFECTS

Colors and effects can appear different when illuminated using different light sources. Swarovski uses standard light source D50 for color decision and comparison.

Special color cards for several product groups are located at the beginning of the chapters.

EFFECTS

Vacuum Coating Effects

Vacuum coating processes on the surface of the crystal produce either a special surface or a translucent effect, according to the application methods used.

Please find below a list of all Swarovski effects followed by an explanation of the special vacuum coating processes.

Surface Effects

(Vacuum coating on the surface of the crystal)

Effect Code	Name
ANTP	Antique Pink
API	Astral Pink
BLAB	Blue Aurore Boreale
BLSH	Blue Shade
BRSH	Bronze Shade
CAL	Comet Argent Light
COP	Copper
DOR	Dorado
GSHA	Golden Shadow
HEM	Hematite (only on Jet)
IRIG	Iridescent Green
LTCH	Light Chrome
lumg	Luminous Green
METSH	Metallic Sunshine
MOL	Moonlight
NUT	Nut (only on Jet)
PARSH	Paradise Shine
ROGL	Rose Gold
SAT	Satin
SSHA	Silver Shade

Translucent Effects

(Vacuum coating on the reverse side of the crystal, effect shines through the transparent crystal)



Effect Code	Name
BBL	Bermuda Blue
HEL	Heliotrope
SINI	Silver Night
VL	Vitrail Light
VM	Vitrail Medium

Patina Effects

(Partial coating of the correspondingly modified effects)

Effect Code	Name
BLAPA	Black Patina
GOLPA	Gold Patina
ROSPA	Rose Patina
SILPA	Silver Patina
WHIPA	White Patina

PA (Patina)

Innovative technology allows for the partly coated application of adapted effects. Its historical edge and "used" look give it a certain timelessness, without losing its crystalline appearance.

Variations on Surface Effects



2x Both sides of the stone are treated with an effect

Effects on three sides of a cube shape.

The effect is used in reverse. A surface effect is used like a translucent effect.



Ζ Only a part of the stone is treated with an effect.

CAL'V'SI & CAL'VZ'SI

The effect CAL (Comet Argent Light) is also used as a mirror coating on the reverse side of the crystal in special cases.

/G

Article with partly (PF) or fully frosted (FF) surface.

Special Surface Effects

Swarovski has been able to achieve various special surface effects by using special chemical and mechanical processes on the surface of the crystals.



Name Matt Finish

MAT

The Matt Finish effect is achieved by performing a chemical matting process on the entire surface of the crystal. Small variations in the size of the articles may occur as a result of this chemical process.

FOILING

Foiling is the process of mirror coating the reverse side of the crystals.



Platinum^{*} Pro Foiling (F)

A silver mirror finish that is coated with a platinum colored protective layer of highest quality. The Platinum Pro Foiling is not only resistant to environmental damage from chlorine, salt water, and perfume – it can also withstand processes such as soldering and electroplating, giving it unprecedented durability. Available on request.

CUSTOMIZED SOLUTIONS

Swarovski offers customized solutions in addition to the standard collection**.

The following customized solutions are available:

- Standard articles in non-standard colors and effects
- Standard articles with motifs/prints
- Customized product development for CE and FIE (with regard to cut/sizes)
- Customer-specific modifications of catalog articles with regard to color/effect/print

For technical reasons, special productions may be subject to a minimum order quantity, while standard articles are available as individual packs. Please note that special productions may be subject to individual delivery times.

For more information and consultancy regarding special productions, please contact your local Swarovski sales office.

CLEANING RECOMMENDATION

Crystal

No special care is required for cleaning Swarovski crystals. If your crystals are covered by a thin layer of dust, you can reach perfect results by simply dusting them off with a dry, antistatic cloth. We recommend wearing white cotton gloves when handling crystals, to avoid leaving fingerprints on the surface

If your Swarovski crystals are covered in larger amounts of dust or dirt we recommend using lukewarm water with a few drops of mild dish soap. Never use harsh, corrosive or abrasive cleaners, detergents containing acetic or citric acid, solventcontaining cleaning agents or other chemicals. Avoid using glass or window cleaners, as they tend to leave streaks.

Use a microfiber cloth or a soft, lint-free, absorbent cotton cloth. Dampen the cloth in the prepared lukewarm water and wring it out thouroughly. Then, gently clean each Swarovski crystal wiping from top to bottom and dry it with a clean cloth to achieve perfect brilliance.

Metal components chrome, gold-plated

Always use soft, lightly dampened cloths or leather rags to clean metal components. Make sure to thouroughly dry all parts after use or cleaning. For more difficult stains we recommend adding a few drops of white spirit or a skinfriendly cleaning agent to lukewarm water and patting the spot dry with a soft, lint-free cloth after cleaning.

LAWS, REGULATIONS, NORMS & STANDARDS

The composition of loose and forward-integrated crystals in the Advanced Crystal standard is compliant with regulatory industry norms and laws regarding the restriction or prohibition of certain substances for finished products in the most relevant segments of our customers' business.

Further information is available on the internet at SWAROVSKI-PROFESSIONAL.COM

WARNING NOTICES

General Warning 🗥

Loose crystals may present a small parts hazard to young children, particularly children under three years old. Depending on the size of the crystal and any attached material (such as glue, fabric, etc.), children may choke on, inhale, swallow, or insert the crystal into their noses. Magnetic products with crystal applications pose a particular risk of serious intestinal injury if ingested. The application techniques as stated in the Application Manual do not guarantee that crystals will not come loose. For each application, the manufacturer must determine whether the product meets the relevant requirements related to small parts hazards and assess any risk it may pose to small children. Failure to follow Swarovski's care instructions may result in damage to the crystal, which could pose a risk of laceration or other harm.

Warning for Crystal Strands

Crystal Strands are intended for DECORATIVE USE ONLY. Because of their unique physical properties, Swarovski crystals are not suitable for use in applications that consist of free-flowing strands and bring the crystals into contact with one another, which could damage them (such as functional curtains, partitions, stage decorations, etc.). It is up to the client to assess whether the strands are suitable for use in the intended application. Due to technical reasons the effective length can vary from strand to strand. Any extension, enlargement, adaptation or other change of strands (in whatever form) is not permitted. The application, use and processing of these products are solely the responsibility of the client, who agrees to defend and indemnify Swarovski, as well as hold Swarovski blameless in any and all claims by third parties based on product liability or otherwise relating to uses of Swarovski products the client has purchased, and waives all claims of its own. Please read instructions and warning notices in the application manual.

Warning for Magnetic Products

Loose crystals may present a small parts hazard to young children, particularly children under three years old. Magnetic products with crystal applications pose a particular risk of serious intestinal injuries if ingested. For each application of magnetic crystal products, the

manufacturer must determine whether the product meets relevant requirements related to small parts hazards and assess any risk it may pose to small children.

Warning for Tableware

The application of loose crystals to tableware presents a potential risk of aspiration, choking, swallowing, or tooth damage should crystals become loose. To reduce this risk, crystals should never be applied to any tableware surface likely to come in contact with food or the mouth, and crystals should never be placed on any tableware intended for use by children. Tableware with crystals intended for decorative use only should be marked as such. To avoid dishwasher damage, tableware decorated with crystals should be washed by hand. The application techniques or suggestions in this manual do not guarantee that crystals will not come loose. For each application, the manufacturer must determine whether the product meets relevant requirements related to small parts hazards or use in food contact items and assess any risk it may pose to users. The use of crystals (which may contain restricted substances deemed hazardous under local laws) and adhesives on tableware is subject to legal restrictions in specific countries. The customer is fully responsible for complying with these country-specific provisions and shall defend, indemnify, and hold Swarovski blameless in any and all third-party claims based on product liability or otherwise relating to uses of Swarovski products, and waives all its own claims against Swarovski.

Unsuitable Applications

Crystals from Swarovski are intended for use in the fields of fashion, jewelry, accessories, textile products, and for interior décor. Due to their physical properties, crystals from Swarovski are unsuitable for other uses (e.g. gluing onto teeth, using on or near mucous membranes, and other unsafe uses). The customer shall defend, indemnify, and hold Swarovski blameless in any and all third-party claims based on product liability or otherwise relating to uses of Swarovski products purchased by the customer, and waives all its own claims.

Responsibility of User

Any oral, written, or test-based advice that Swarovski provides regarding techniques for the application of its products are recommendations based on Swarovski's current knowledge and the information provided by its suppliers. Such advice does not discharge the customer from carrying out its own tests of techniques it proposes to use and their suitability for the intended application. The application, use, and processing of these techniques and products are solely the user's responsibility.

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GENERAL INFORMATION

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